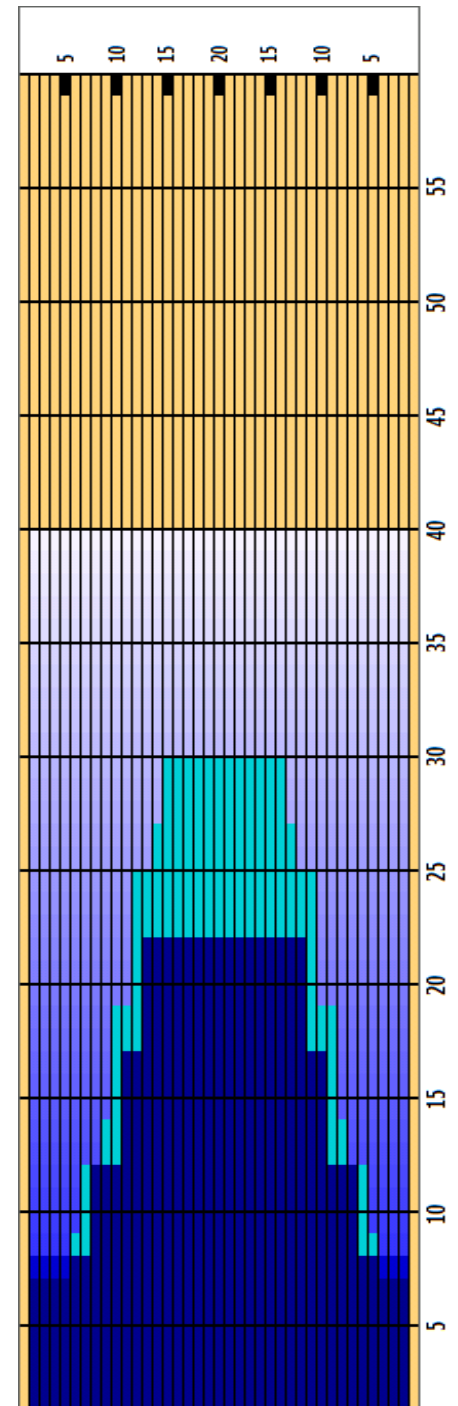


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	18.65 mL	Reverse Oil Total	8.235 mL	Volume Oil Total	26.885 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	A	185	0.0	7.9	7.9	9250
2	6L	5R	1	50	14	3	A	30	7.9	9.8	1.9	1500
3	7L	6R	1	50	18	3	A	28	9.8	12.3	2.5	1400
4	9L	8R	1	50	18	3	A	24	12.3	14.8	2.5	1200
5	10L	9R	2	50	18	3	B	44	14.8	19.9	5.1	2200
6	12L	11R	2	50	18	3	B	36	19.9	25.0	5.1	1800
7	14L	13R	1	50	18	3	B	14	25.0	27.5	2.5	700
8	15L	14R	1	50	18	3	B	12	27.5	30.0	2.5	600
9	2L	2R	0	50	22	3	B	0	30.0	33.0	3.0	0
10	2L	2R	0	50	30	3	B	0	33.0	40.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	40.0	22.0	-18.0	0
2	13L	12R	2	50	18	3	B	32	22.0	16.9	-5.1	1600
3	11L	10R	2	50	18	3	B	40	16.9	11.8	-5.1	2000
4	8L	7R	2	50	14	3	B	52	11.8	7.9	-3.9	2600
5	2L	2R	1	55	10	3	A	37	7.9	6.5	-1.4	2035
6	2L	2R	0	50	10	3	B	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:15	1:59	1:03	1:01	1:4	2:81

